

# Experience the Territory!



## Tours and Excursions 2015 Le Marche, Italy in one Region

- Art and Culture among Villages and Castles
- Food and Wine
- Nature, Sport and Wellness
- Spirituality
- "Made in Marche" Shopping
- Creative Labs

## Marche, hearth of Italy: How to reach us

### BY CAR

From north and south along the A14 Bologna-Taranto or from the highway parallel SS16. The capitals and centers of interest are accessible by roads that are detached from the coast into the interior: the SS3 Flaminia from Rome through Umbria and ends at Fano, the SS76 following the Esino from Fabriano to Jesi and Ancona, the SS77 connects Foligno to Civitanova Marche via Tolentino and Macerata, the SS4 Salaria connects Rome and Rieti in Ascoli Piceno and San Benedetto del Tronto.

### BY PLANE

International Airport "Raffaello Sanzio" in Ancona-Falconara

### BY TRAIN

Adriatic line from north to south (Milan-Bologna-Ancona-Pescara-Bari-Lecce) and trans line (Ancona-Foligno-Fabriano-Orte-Rome).

### BY SHIP

Port of Ancona

## Distance from main Italian Cities

ROMA - km 280  
BOLOGNA - km 180  
MILANO - km 390  
VENEZIA - km 320  
TORINO - km 500  
ASSISI - km 135  
FIRENZE - km 230





● Art and Culture among Villages and Castles

**ANCONA and The Conero Riviera**  
Friday Morning (08.00 am - 01.30 pm)  
Price: 60,00 €

**FABRIANO and the PAPER ARTS ACADEMY**  
From Tuesday to Friday Afternoon (02.30 pm - 08.00 pm)  
Price: 50,00 €

**The “Orange Flag Boroughs”: CORINALDO and OSTRÀ**  
Friday Afternoon (02.30 pm - 08.00 pm)  
Price: 45,00 €

**The 100 WINDOWS PALACE  
The “Domus Aurea of Marche”**  
From Monday to Sunday afternoon (04.00 pm - 08.00 pm)  
Price: 35,00 €

**FREDERICK II the Emperor and the CITY of JESI**  
From Monday to Friday Morning (08.00 am - 01.30 pm)  
Price: 60,00 €

**MACERATA and the SFERISTERIO**  
From Monday to Friday Morning (07.30 am - 01.30 pm)  
*Wednesday excluded*  
Price: 60,00 €

**OSIMO - The “HEADLESS TOWN”**  
From Monday to Friday Morning (08.00 am - 01.30 pm)  
Price: 45,00 €

**RECANATI - From LEOPARDI to LORENZO LOTTO**  
Wednesday Morning (08.00 am - 01.30 pm)  
Price: 60,00 €

**MONDAVIO FORTRESS and WINERY TOUR**  
Wednesday Afternoon (02.30 pm - 08.00 pm)  
Price: 50,00 €

**MEDIEVAL EVENING and DINNER at the CASTLE**  
From Jun. to Sept.- Thursday Afternoon/Evening (04.30 pm - 11.30 pm)  
Price: 70,00 €

**SENIGALLIA CITY TOUR by BIKE!**  
From Monday to Sunday Afternoon (04.00 pm - 07.30 pm)  
Price: 30,00 €

**TOUR of the NINE CASTLES of ARCEVIA**  
From Monday to Friday Afternoon (02.30 pm - 08.00 pm)  
Price: 55,00 €

**URBINO - Heritage of the UNESCO**  
From Monday to Friday (07.30 am - 01.30 pm or 02.30 pm - 08.00 pm)  
Price: 55,00 €



● Food and Wine

**On WINE ROADS in MARCHE REGION  
Winery Tour**  
From Monday to Friday Afternoon (02.30 pm - 08.00 pm)  
Price: 45,00 €

**TOUR of FLAVORS with the TASTE’S NARRATOR  
in the LANDS of FRATTULA**  
From Monday to Friday Afternoon (02.30 pm - 08.00 pm)  
Price: 40,00 €

**ITINERANT TYPICAL DINNER among the Small Restaurants  
in Old town of Senigallia LOCAL FOOD**  
From Tuesday to Friday Afternoon/evening (06.00 pm - 10.30 pm)  
Price: 50,00 €

**STREET FOOD TOUR  
with 2 AWARDED MICHELIN STARS CHEF**  
From Monday to Friday (05.30 pm - 09.30 pm)  
Prices on Request

**“TASTY” BIO TOUR in the SIBILLINI MOUNTAINS**  
Tuesday Afternoon (02.30 pm - 08.30 pm)  
Price: 50,00 €

● Spirituality

**MONASTERY of FONTE AVELLANA and the GILDED BRONZE**  
From Monday to Friday Afternoon (02.30 pm - 08.30 pm)  
Price: 50,00 €

**VISIT of the SHRINE of LORETO**  
From Monday to Friday Afternoon (02.30 pm - 08.00 pm)  
Price: 55,00 €

**The HERMITAGE of the WHITE FRIARS  
and CUPRAMONTANA HEARTH of the VERDICCHIO**  
From Monday to Friday Afternoon (02.30 pm - 08.00 pm)  
Price: 45,00 €

● “Made in Marche” Shopping

**TOUR among the ARTISANS WORKSHOPS**  
Tuesday Morning (08.30 am - 01.00 pm)  
Price: 40,00 €

**SHOPPING TOUR among the OUTLETS**  
From Monday to Friday/Fullday (08.30 am - 06.00 pm)  
Price : 70,00 €

**SHOPPING in SAN MARINO  
The Oldest Republic in the World**  
From Monday to Friday Morning (07.30 am - 01.30 pm)  
Price: 65,00 €



● Nature, Sport and Wellness

**FRASASSI CAVES**  
Thursady Morning (07.30 am - 01.00 pm)  
Price: 55,00 €

**APERITIF on BOAT  
TRIPS to the CONERO NATURAL PARK  
and the TWO SISTERS BEACH**  
by boat - by gulet - by sailing boat  
From Monday to Friday  
Prices on request

**SHAYURI' - Mind and Body Harmony  
SPA TREATMENTS on the BEACH  
...a relax moment by the sea!**  
From Monday to Friday Morning/Afternoon  
Prices on request

**WALK in the HILLS with FALCONERS**  
From Monday to Friday Afternoon (03.00 pm - 07.30 pm)  
Price: 40,00 €

**TREKKING at all LEVELS  
on CATRIA and SIBILLINI MOUNTAINS**  
From Monday to Friday  
Prices on request

**DOG HIKING  
Social Walks in contact with Nature**  
From Monday to Friday Morning  
Prices on request

● Creative Labs

**COOKING COURSE in MARCHE**  
From Tuesday to Friday  
Price: 70,00 €

**PARLI ITALIANO?  
LEARN ITALIAN in MARCHE REGION for all Levels**  
From Monday to Friday  
Prices on request

**POTTER WORKSHOP and CERAMIC ARTISTIC COURSE**  
From Tuesday to Friday Afternoon (04.30 pm - 07.30 pm)  
Price: 35,00 €

General Conditions

THE PRICES INCLUDE:

Prices are All Inclusive and include:

Excursions and Tours as in each program (small groups guaranteed minimum 4 persons), by private air-conditioned car or minibus, Le Marche del Cuore will confirm the pick-up points when you book the tour/excursion. Pick up service at your hotel available just in Senigallia. An additional charge will be applied from/to other towns, on request.

Le Marche del Cuore Assistant, authorized professional tour guide in Italian language (a surcharge may be applied in other languages), entrance tickets, Le Marche del Cuore membership fee, traveller courtesy kit, typical food and wine tasting, according to each program.

Children quotations on request

Personalized tours and excursions on individual basis (2 persons) available on request, applying an additional charge.

Special group rates (over 20 people), available on request.

Special Offers and Promotions if you join us in our tours and excursions, more than once a year

Le Marche del Cuore reserves the right to cancel or change the program of any tour/excursion, if circumstances required it, and declines all responsibility for any accident, delay, loss of personal properties during the tour/excursion.

Tours, Visits and Excursions are subject to confirmation, always.

Cash payment will be required when you book the tour/excursion.

No refund on cancellations made within 24 hours of departure of any tour/excursion

Prices are valid from 01.05.2015 to 30.04.2016

For reservations, availability and more information, please feel free to call +39.392.0096452

or send an e-mail to: info@lemarchedelcuore.it

Enjoy your Holiday!!!

Organization and technical travel management Seni.GalliaIncoming TO - Senigallia (AN)

● Promotions

Learn Italian in Marche  
Children Free Promotions  
Group Discounts

● Weekends all year

International Photographic Tour - **FRAMES**  
Senigallia Photo Festival  
in collaboration with Alberto Polonara - www.albertopolonara.it

Fairytale Week

Open Cellars Event 2015

Flowering in Visso and Castelluccio

Street Food Festival

Wellness and relax week-end

...and much more!

Le Marche del Cuore is a project to promote and revalue the Marche region (Italy) and aims to transmit its wealth, through several activities, including a careful selection of high quality itineraries and excursions to discover traditions, art, history, culture, food and nature. We are based in Senigallia (AN) the famous “Velvet Beach”, on the Adriatic coast and this strategical location allows us to reach quickly all the main attractions of this Region.

Our “all inclusive offer” includes itineraries minimum 2 persons (with extra charge) by private car or minibus, entrance tickets, authorized tour guide, local assistant, typical food and wine tasting and much more.

Our exclusive and customized itineraries, always guaranteed by comfort and quality, are organized according to the eco-sustainable mobility - Carpooling - and socio-cultural compatibility.

Each experience will be marked by that “human touch” which belongs to this land, with a long tradition of hospitality. Nothing is left to chance in order to create an authentic and direct link with the local people, so that you can “taste” and “appreciate” every detail.

We will take you to discover places that will give you new emotions that will make unique and memorable your stay in this wonderful Region

With the patronage of Municipality of Senigallia



Sponsors



Agenzia Immobiliare  
**Gerini Massimo**

**ASSICONSUL**  
GESTIONI ASSICURATIVE

Partners



- Andrea Carli -  
www.andreacarliphoto.com



LE MARCHE DEL CUORE  
www.lemarchedelcuore.it  
prenotazioni/booking: + 39.392.0096452  
info@lemarchedelcuore.it



Le Marche del cuore®  
*emozioni da vivere*

Amazing  
itineraries,  
guided tours,  
excursions,  
customized trips  
across the  
Marche  
Region.